

**IN THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1-20 (Canceled).

21. (Currently Amended) An electro-optical device comprising:

a gate electrode formed over a first substrate;

a source wiring formed over said first substrate;

a first insulating film formed on said gate electrode and said source wiring;

a semiconductor layer formed over ~~a first substrate~~ said first insulating film, and having at least a source region, a drain region, and a channel formation region interposed therebetween;

~~a first insulating film formed on said semiconductor layer;~~

~~a gate electrode formed on said first insulating film, and overlapping said channel formation region;~~

~~a source wiring formed on said first insulating film;~~

~~a second insulating film covering at least said gate electrode and said source wiring said semiconductor layer;~~

a gate wiring formed ~~over~~ on said second insulating film, and electrically connected to said gate electrode;

a connection wiring for electrically connecting said source wiring and said semiconductor layer, and formed on said second insulating film;

a second substrate opposed to said first substrate;

a light shielding portion comprising a first colored layer and a second colored layer;

a first pixel opening comprising said first colored layer, a second pixel opening comprising said second colored layer and a third pixel opening comprising a third colored layer; and

an organic resin film covering said light shielding portion, said first colored layer, said second colored layer and said third colored layer,

wherein the said light shielding portion is formed overlapping overlaps the channel formation region;

wherein a liquid crystal is interposed between said organic resin film and said channel formation region;

wherein said organic resin film has a thickness of 1 $\mu\text{m}$  or more;

wherein said light shielding portion is interposed between said second substrate and the said liquid crystal; and

wherein a pixel electrode is electrically connected to the said source region or the said drain region, said pixel electrode comprises a transparent conductive film.

22. (Currently Amended) A device according to claim 21, wherein the said first colored layer is blue,

wherein the said second colored layer is red; and

wherein the said third colored layer is green.

23. (Currently Amended) A device according to claim 21, wherein the said electro-optical device is a transmissive liquid crystal display device.

24. (Currently Amended) A device according to claim 21, wherein ~~the~~ said electro-optical device is selected from the group consisting of a personal computer, a video camera, a portable information terminal, a digital camera, a digital versatile disc player or an optical game machine.

25-75. (Canceled)

76. (Currently Amended) ~~A portable telephone comprising at least a display portion, said display portion~~ An electro-optical device comprising:

a gate electrode formed over a first substrate;

a source wiring formed over said first substrate;

a first insulating film formed on said gate electrode and said source wiring;

~~a semiconductor layer formed over a first substrate~~ said first insulating film, and having at least a source region, a drain region, and a channel formation region interposed therebetween;

~~a first insulating film formed on said semiconductor layer;~~

~~a gate electrode formed on said first insulating film, and overlapping said channel formation region;~~

~~a source wiring formed on said first insulating film;~~

~~a second insulating film covering at least said gate electrode and said source wiring~~ said semiconductor layer;

~~a gate wiring formed over~~ on ~~said second insulating film, and~~ electrically connected to ~~said gate electrode;~~

a connection wiring for electrically connecting the source wiring and the semiconductor layer, and formed on said second insulating film;

a second substrate opposed to said first substrate;

a first colored layer, a second colored layer and a third colored layer formed on said second substrate;

a light shielding portion comprising said first colored layer, said second colored layer, and said third colored layer; and

an organic resin film covering said light shielding portion, said first colored layer, said second colored layer, and said third colored layer,

wherein the said light shielding portion is formed overlapping overlaps the said channel formation region;

wherein a liquid crystal is interposed between said organic resin film and said channel formation region;

wherein said organic resin film has a thickness of 1 $\mu\text{m}$  or more;

wherein a pixel electrode is electrically connected with to the said source region or the said drain region, said pixel electrode comprises a transparent conductive film; and

wherein said light shielding portion is interposed between said second substrate and the said liquid crystal.

77. (Currently Amended) A portable telephone An electro-optical device according to claim 76, wherein the said first colored layer is blue,

wherein the said second colored layer is red; and

wherein the said third colored layer is green.

78-84. (Canceled)

85. (Currently Amended) ~~A portable telephone~~ An electro-optical device according to claim 76, wherein said gate wiring overlaps a portion of said semiconductor layer containing at least said channel formation region.

86. (Currently Amended) ~~A portable telephone~~ An electro-optical device according to claim 76, wherein said gate electrode and said source wiring comprise a same material.

87 (Currently Amended) ~~A portable telephone~~ An electro-optical device according to claim 76, wherein said first insulating film ~~comprises~~ is a gate insulating film.

88. (Previously Presented) An electro-optical device according to claim 21, wherein said gate wiring overlaps a portion of said semiconductor layer containing at least said channel formation region.

89. (Previously Presented) An electro-optical device according to claim 21, wherein said gate electrode and said source wiring comprise a same material.

90 (Currently Amended) An electro-optical device according to claim 21, wherein said first insulating film ~~comprises~~ is a gate insulating film.

91. (Currently Amended) An electro-optical device comprising:  
a first substrate;  
a thin film transistor formed over said first substrate, said thin film transistor comprising;

a gate electrode;

a first insulating film formed on said gate electrode;

a semiconductor film formed over said first insulating film, and having at least a source region, a drain region and a channel formation region;

a source wiring formed over said first substrate, wherein said first insulating film formed on said source wiring;

a second insulating film over said semiconductor layer;

a gate wiring formed on said second insulating film, and electrically connected to said gate electrode;

a connection wiring for electrically connecting said source wiring and said semiconductor layer, and formed on said second insulating film;

a pixel electrode comprising a first transparent conductive film, and electrically connected to said thin film transistor;

a second substrate opposed to said first substrate;

at least a first colored layer and a second colored layer formed on said second substrate wherein said first colored layer and said second colored layer partly overlap each other to form a light shielding portion, said light shielding portion overlapping overlaps at least [[a]] said channel formation region of said thin film transistor;

an organic resin film covering said first and second colored layers and said light shielding portion;

an opposing electrode comprising a second transparent conductive film; and

a liquid crystal interposed between said pixel electrode and said opposing electrode wherein said organic resin film is interposed between said liquid crystal and said first and second colored layers,

wherein said organic resin film has a thickness of 1  $\mu\text{m}$  or more, and

wherein said opposing electrode is interposed between said liquid crystal and said organic resin film.

92. (Currently Amended) An electro-optical device comprising:

a first substrate;

a thin film transistor formed over said first substrate, said thin film transistor comprising;

a gate electrode;

a first insulating film formed on said gate electrode;

a semiconductor film formed over said first insulating film, and having at least a source region, a drain region and a channel formation region;

a source wiring formed over said first substrate, wherein said first insulating film formed on said source wiring;

a second insulating film over said semiconductor layer;

a gate wiring formed on said second insulating film, and electrically connected to said gate electrode;

a connection wiring for electrically connecting said source wiring and said semiconductor layer, and formed on said second insulating film;

a pixel electrode electrically connected to said thin film transistor;

a second substrate opposed to said first substrate;

a first colored layer, a second colored layer and a third colored layer formed on said second substrate wherein said first colored layer, said second colored layer and said third colored layer partly overlap to form a light shielding portion, said light shielding portion overlapping overlaps at least [[a]] said channel formation region of said thin film transistor;

an organic resin film covering said first, second and third colored layers and said light shielding portion; and

a liquid crystal interposed between said first substrate and said second substrate wherein said organic resin film is interposed between said liquid crystal and said first, second and third colored layers,

wherein said organic resin film has a thickness of 1  $\mu\text{m}$  or more.

93. (Currently Amended) An electro-optical device according to claim 21, wherein a step exists at a portion where ~~the~~ said first colored layer overlaps ~~the~~ said second colored layer.

94. (Currently Amended) ~~A portable telephone~~ An electro-optical device according to claim 76, wherein a step exists at a portion where ~~the~~ said first colored layer overlaps ~~the~~ said second colored layer and ~~the~~ said third colored layer.

95. (Currently Amended) An electro-optical device according to claim 91, wherein a step exists at a portion where ~~the~~ said first colored layer overlaps ~~the~~ said second colored layer.

96. (Currently Amended) An electro-optical device according to claim 92, wherein a step exists at a portion where ~~the~~ said first colored layer overlaps ~~the~~ said second colored layer and ~~the~~ said third colored layer.

97. (Previously Presented) An electro-optical device according to claim 21, wherein said organic resin film is a leveling film.

98. (Currently Amended) ~~A portable telephone~~ An electro-optical device according to claim 76, wherein said organic resin film is a leveling film.

99. (Previously Presented) An electro-optical device according to claim 91, wherein said organic resin film is a leveling film.

100. (Previously Presented) An electro-optical device according to claim 92, wherein said organic resin film is a leveling film.